

**AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims**

1. (Previously Presented) A steel/aluminum welded structure comprising:  
a hot-dip Al-coated steel sheet having a coating layer, consisting of, by mass,  
3-12% Si, 0.5-5% Fe and the balance being Al except inevitable impurities, and an Al-Fe-Si  
ternary alloy layer formed at an interface between a steel substrate and the coating layer; and  
an aluminum or aluminum alloy sheet spot welded to the Al-coated steel sheet;  
wherein an area ratio of an Al-Fe binary alloy layer to a whole of an Al/Fe  
joint boundary is controlled to 90% or less, and an Al-Fe alloy free region exists between the  
Al-Fe binary alloy layer and the Al-Fe-Si ternary alloy layer, and  
wherein the coating layer is formed on a steel substrate containing 0.002-  
0.020% N, and the coating layer is formed on a N-enriched surface of the steel substrate, N  
concentration of the N-enriched surface being 3.0% or more, by atom.

2. (Cancelled).

3. (Previously Presented) The steel/aluminum welded structure of Claim  
1, wherein:

the aluminum or aluminum alloy sheet contains Fe at a content of not more  
than 1.0%.

4. (Previously Presented) The steel/aluminum welded structure of Claim  
1, wherein:

the aluminum alloy sheet contains 0.1-6.0% of Mg and 3.0% or less of Si.

Claims 5-6. (Cancelled).

7. (Previously Presented) The steel/aluminum welded structure of Claim  
3, wherein:

the aluminum alloy sheet contains 0.1-6.0% of Mg and 3.0% or less of Si.